

BMW 5 SERIES E39

Instrument Cluster Removal Process

1. Prepare for Downtime

Depending on the part you may need to park the car during the repair process. Estimate between 1 - 5 days of downtime (Depends on shipping)

2. Remove the part for shipping

Tools needed:

- ☒ Torx #10 Screw Driver
- ☒ Phillips #2 Screw Driver
- ☒ Flat Head Screw Driver or similar for prying



Step 1

Remove the left screw cover



Step 3

Remove the right screw cover



Step 2

Open CD/Cassette door for non NAV vehicles (for protection)



Step 4

Remove 3 (three) lower Phillips #2 screws



Step 5

Remove 3 (three) upper Torx #10 screws



Step 8

Lower steering wheel down and out of the way



Step 6

Remove Bezel



Step 9

Pull cluster forward



Step 7

Unplug fog light switch

☐ make sure to reconnect after



Step 10

Locate the Black wiring harness connector on the left side



On each connector there is a lever with a lock on it.



Remove the blue and white connectors on the left side and slide cluster out.



Push down on the lock to release the lever while pulling back on the lever. Rotate the lever 90 degrees then pull the connector out.



Reattach the fog light plug

3. Box it securely with plenty of padding.

CAUTION: DAMAGE CAUSED IN SHIPPING DUE TO IMPROPER PACKAGING CAN SIGNIFICANTLY INCREASE THE TOTAL COST OF YOUR REPAIR!

Please be careful to pack your cluster according to the following guidelines.

Use a sturdy cardboard box a reasonable size larger than the unit. Perfect box size for the BMW Cluster is 16" x 10" x 8".

Packing Tips:

- Cover the cluster with a bag to keep the elements out.
- Add a thick layer of bubble wrap on the bottom of the box.
- Wrap the cluster with bubble-wrap and place the cluster with the gauges facing to the side of the box.
- Pack the face, top and sides of the box with plenty of bubble-wrap or packing peanuts till it's full.

Packages must contain one of the following information or your repair may be delayed:

- 📄 Service Order Number
- 📄 Name or Company Name
- 📄 Return shipping address
- 📄 Contact telephone number
- 📄 Copy of receipt is perfect

4. Send your module to us via any carrier:

We recommend using USPS, UPS or FedEx for shipping

Shipping Address

AEMRebuilders.com
3796 Sloop Dr.
Lake Havasu City, Arizona 86406

Click [here](#) for shipping instructions.

Click [here](#) for installation instructions.

Support@AEMRebuilders.com